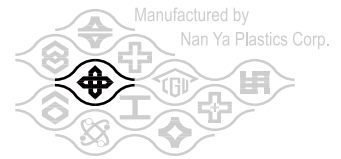


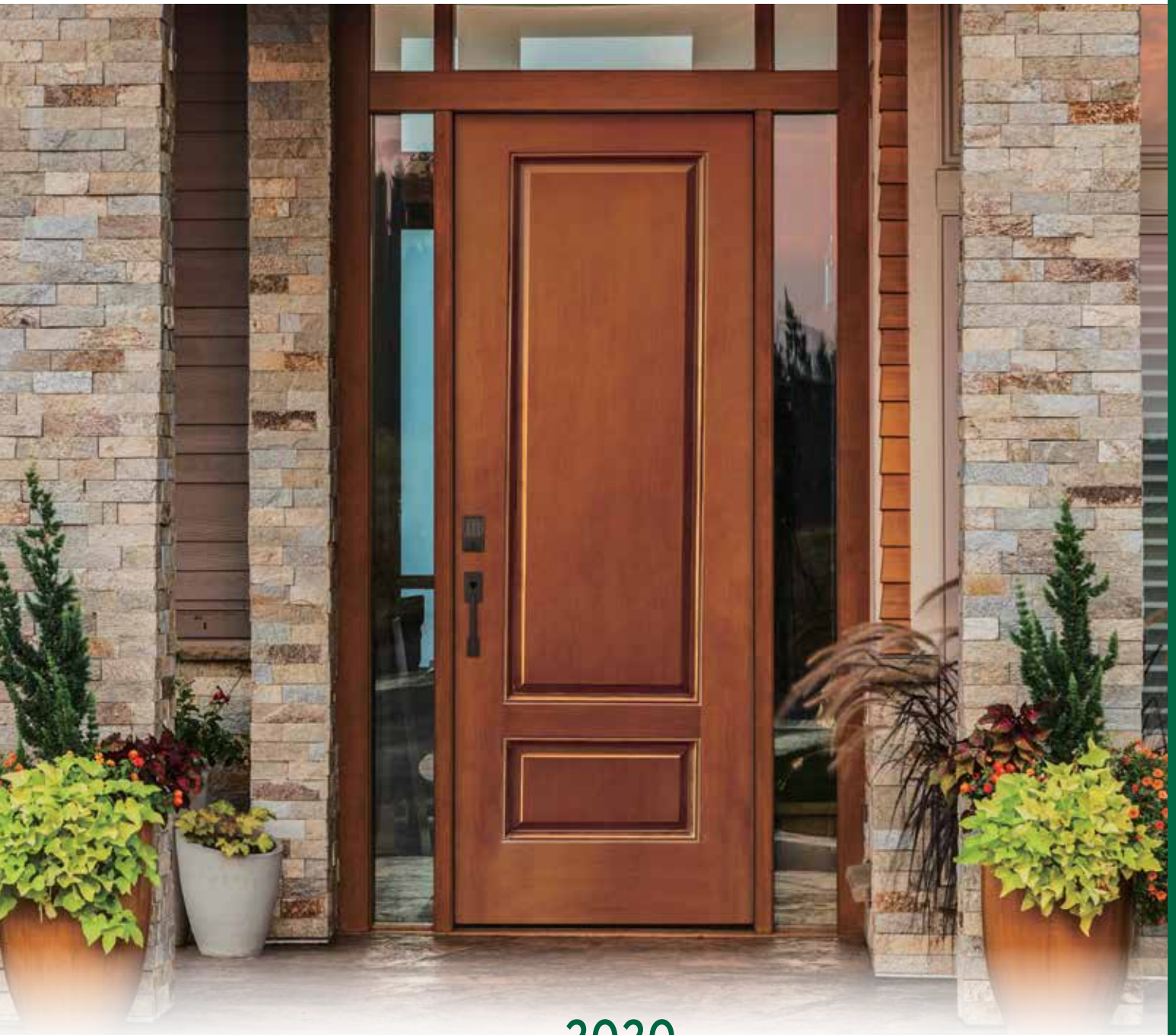


Richersons
Enterprise Limited



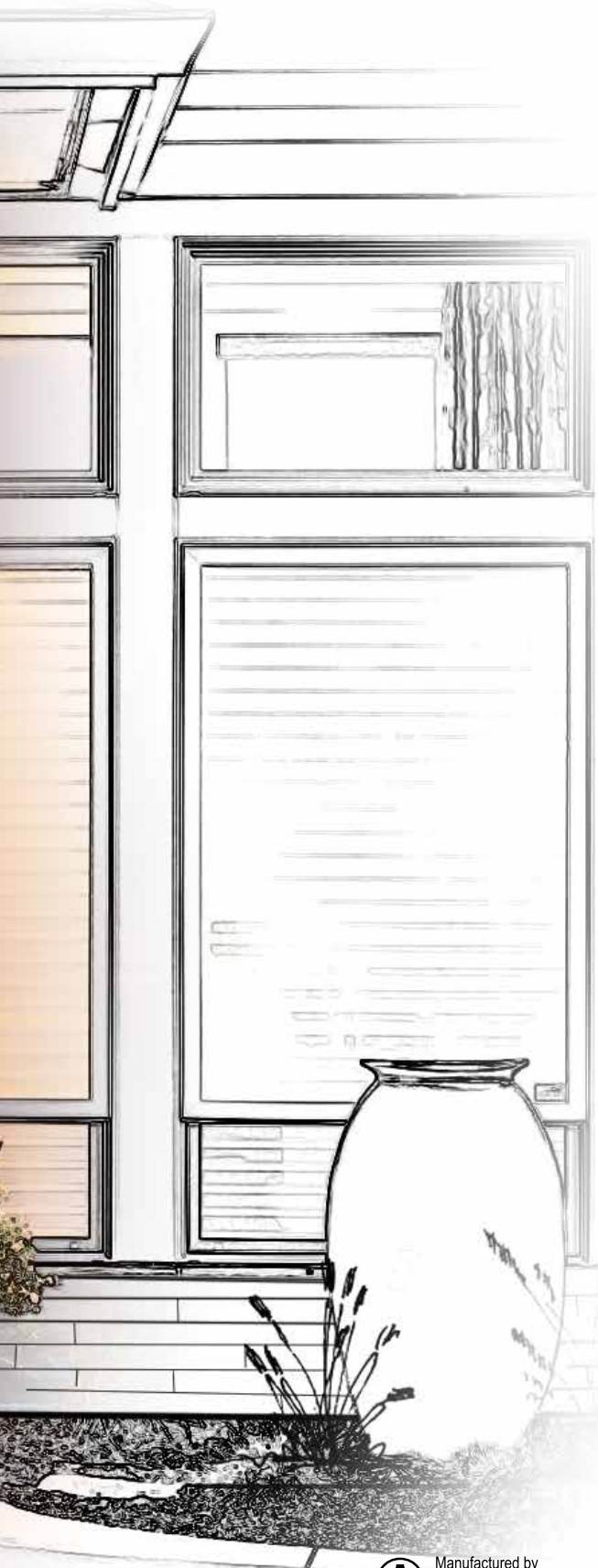
DESIGNER ARCH

FIBERGLASS DOORS



2020





FIBERGLASS DOORS

Nan Ya fiberglass doors and composite mouldings combine modern technology with functionality and style. Nan Ya Plastics Corporation is the largest company in the Formosa Plastics Group, a world leader in plastics innovation and manufacturing. Since 2005, Nan Ya has revolutionized the door industry worldwide with water resistant technology, composite door frame components, and the development of the highest quality fiberglass doors available today.

National distribution in Canada is provided by Richersons Enterprises in Langley, BC; and Richmond Hill, ON and Madero Distribution, with centers in Calgary, AB; Saskatoon, SK; Winnipeg, MB. Combined space of over 180,000 sq. ft. coast to coast allows us to provide the largest assortment of in-stock products, partnered with exceptional service to meet the needs of Canadian door manufacturers.

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Manufactured by
Nan Ya Plastics Corp.





BUILT FOR THE

CANADIAN CLIMATE

Unsurpassed vertical integration and ISO 9001 / ISO 14000 monitored manufacturing processes help support the R&D team.

- **High impact** compression moulded fiberglass skins are “weatherproof” and will not delaminate, corrode, mold or mildew. Nan Ya fiberglass doors also do not dent, rust, warp, crack, split, splinter, or rot and are very easy to keep clean.
- **Waterproof composite stiles** and rails are sealed and beautifully finished to protect all edges of the door from moisture penetration which could harm the inner insulation. The composite material will not delaminate or splinter and boasts twice the screw-holding capacity of typical wood-edge doors. The top and bottom rails are also composite components that prevent water seepage, are easy to trim and pre-machined to accommodate the bottom weather sweep. This patented innovation protects every Designer Arch fiberglass door from moisture infiltration.
- **Full length lock block** and more internal structure than any door of its kind in North America. This structural reinforcement also ensures added security against forced entry and provides incomparable stability.
- **Guaranteed.** Nan Ya backs every door with a 25 year limited manufacturer's warranty. Not only do they stand behind any manufacturing defects, they also warrant against ‘thermal bow’.





MODERN TEAK

TEXTURED FIBERGLASS

Long praised for its natural beauty and endurance to the elements, teak has become one of the most valued wood species on the planet. This modern fiberglass teak design is perfect for contemporary or traditional design.

Though the teak series is beautiful with any hardware combination, European styling is achieved when paired with an architectural door pull and deadbolt combination. *See page opposite.*

When ordered, these slabs arrive as a light almond colour to accept paint or gel stain.



TG71



TS71





MAHOGANY WOODGRAIN

TEXTURED FIBERGLASS



RG21



RG22

RUSTIC MAHOGANY

The mahogany woodgrain series emulates the beauty of natural hardwood. Perfect for Tuscan or Spanish inspired architectural style, providing maximum privacy with no glass requirement. Stain or paint the fiberglass doors to achieve an individualized look.





FLUSH GLAZED

Flush glazed fiberglass slabs feature sleek lines, providing the perception of a more enhanced viewing area. Smooth white or oak woodgrain slabs are consistent from door edge to glass, incorporating the glass directly into the door and creating a clean, uninterrupted look.

The slab is manufactured as a one piece open and beaded mould with glass installed directly into the door slab during the assembly process. The flush glazing keeps the unit water and weather resistant for years to come.



Integrated Flush Glazed
Glass Frame



Traditional Profile Frame

FULL LITE



Smooth White
SG12



Neulite
SG10

**Sidelite options available. Refer to p. 35.*





NEULITE FLUSH GLAZED

The insulating effect of your doors has a direct impact on how your rooms feel. Our glazing options provide not only a beautiful entry, but also a reliable barrier against the heat and damaging rays of the hot sun. Each double pane Low-E glass option provides Argon gas filled insulation to prevent the transfer of heat, keeping heat in during the winter and out during the summer. Available glass options are designed to reflect ultraviolet light, not only keeping interiors cooler or warmer, but also protecting interior furnishings from fading. Warm edge spacers help to keep the panes at the correct distance apart while reducing heat flow and preventing condensation.

Hydroshield Protection

Crafted with Hydroshield Technology, every Richersons One-Lite Flush Glazed door contains the best combination of performance, durability, security and appearance.

Richersons One-Lite Flush Glazed doors are precision engineered to provide protection against water infiltration. The specially engineered composite material will never absorb water, eliminating the problems commonly associated with wood and metal doors.

Simulated Divided Lites (SDL)

Simulated divided lites give you the classic look and feel of a true divided lite door. 100% composite SDL bars are fixed directly to the glass and can be ordered with or without grilles between the glass. 1-1/4" and 3-1/2" SDL bars are available for the 1" glaze option in smooth finishes to match the door's finish.



Neulite SG10



1-1/4" SDL
PAS1A-SG



Neulite SG10



3-1/2" SDL
PAS1B-SG

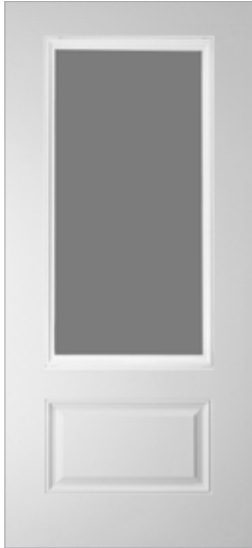








THREE QUARTER LITE



Smooth White

SG27



**Oak Woodgrain
Textured**

WG27

HALF LITE

Single piece snap on doorlite frame



Smooth White

SG23



**Oak Woodgrain
Textured**

WG23

**Sidelite options available. Refer to p. 35.*





NARROW LITE



Smooth White
SGNL



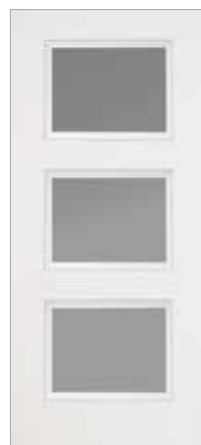
**Oak Woodgrain
Textured**
WGNL



4 LITE

Single piece snap on doorlite
frame

Smooth White
SG4L



3 LITE

Smooth White
SG3L

**Sidelite options available. Refer to p. 35.*

BRUSH STROKE

TEXTURED FIBERGLASS

8'0" 2 PANEL WITH MATCHING SIDELITE

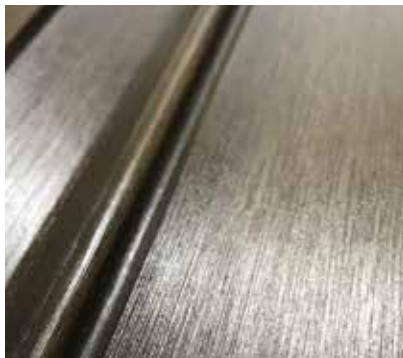
A new contemporary collection featuring a distinctive brush stroke grain that can be easily painted or stained. Built using the same superior performance components, each brush stroke collection door possesses the strength and durability that one can expect from all other Richersons' fiberglass doors.



BW28



BS28



Brush Stroke Detail



BRUSH STROKE

TEXTURED FIBERGLASS

NEULITE OPEN & BEADED FULL LITE

Modernizing the shape of the glazing stops, a traditional open & beaded door has a new look. Known for its sleek appearance, Neulite open & beaded collection not only has shaker style beadings, but also carries the brush stroke surface to complement any home's decor. Engineered and manufactured with matching grain patterns, simulated divided lites are available to create a myriad of different door lite styles.



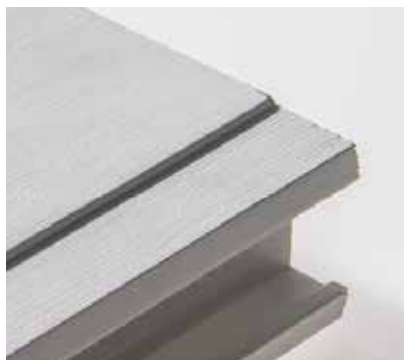
BW10 (6'8")
BW11 (8'0")



1-1/4" SDL
PASIA-BW



3-1/2" SDL
PASIB-BW



Neulite Brush Stroke Detail



DESIGNER ARCH

WOODGRAIN

OAK SERIES

The strength of fiberglass with the beauty and warmth of wood and the highest standard of performance. Stain or paint these fiberglass doors to achieve your individual look.



WG25



WG00



WG3B



WG20



WG48



WG81



WG0



WG46



WG34



WG49



WG66



WG91



WG68

**Sidelite options available. Refer to p. 34.*





DESIGNER ARCH

SMOOTH
WHITE

The Designer Arch smooth white fiberglass door combines pre-pigmented door skins with composite stiles and rails, leaving no exposed wood. The maintenance-free door requires no painting and carries a 25 year limited manufacturer's warranty.



SG68



SG00



SG46



SG49



SG25



SG66



SG3B



SG20



SG48



SG81

**Sidelite options available. Refer to p. 34.*

DESIGNER ARCH CRAFTSMAN

WITH FACTORY INSTALLED GLASS

Metropolis



Clear



Factory Installed Glass

These Craftsman doors include a custom factory glazed glass insert.



Metropolis (White / Fir)



Spring (White / Fir)

Optional Accessories

Optional door accessories include a four block dentil shelf, and three or six lite SDL kits—sold separately.



6 Lite Simulated Divided Lite (SDL) Kit



3 Lite Simulated Divided Lite (SDL) Kit



2 Lite Sidelite Simulated Divided Lite (SDL) Kit



DESIGNER ARCH

CRAFTSMAN

WITH SNAP-IN DOORLITE FRAME

Fir Grain



FG4H

Smooth White



SG4H

Glass Options

These Craftsman doors include an opening to accept a glass insert which can be interchanged. It features a one-piece snap on plugless flush glazed frame. Glass size is 22" x 16" x 1" thick. Below are a few glass design options available from a local glass supplier.



Rain



Clear



Satin Etched

COMPOSITE

JAMBS & ACCESSORIES

Maintenance-free smooth white or woodgrain composite offers all the strength and convenience of wood with enhanced properties, providing a moisture and damage resistant product suited for the Canadian climate.

Though machined with the same process as traditional wood door frames, solid composite provides twice the holding power of wood. While similar door frames may crack or bow under the intense cycle of the Canadian climate, Nan Ya's composite door frames have proven to stand proud against the test of time.

Research shows that in most forced entry situations, door system failure lies within the frame, not the door slab. Our composite frame will not splinter or crack, providing a virtually indestructible product and reducing forced entry concerns.

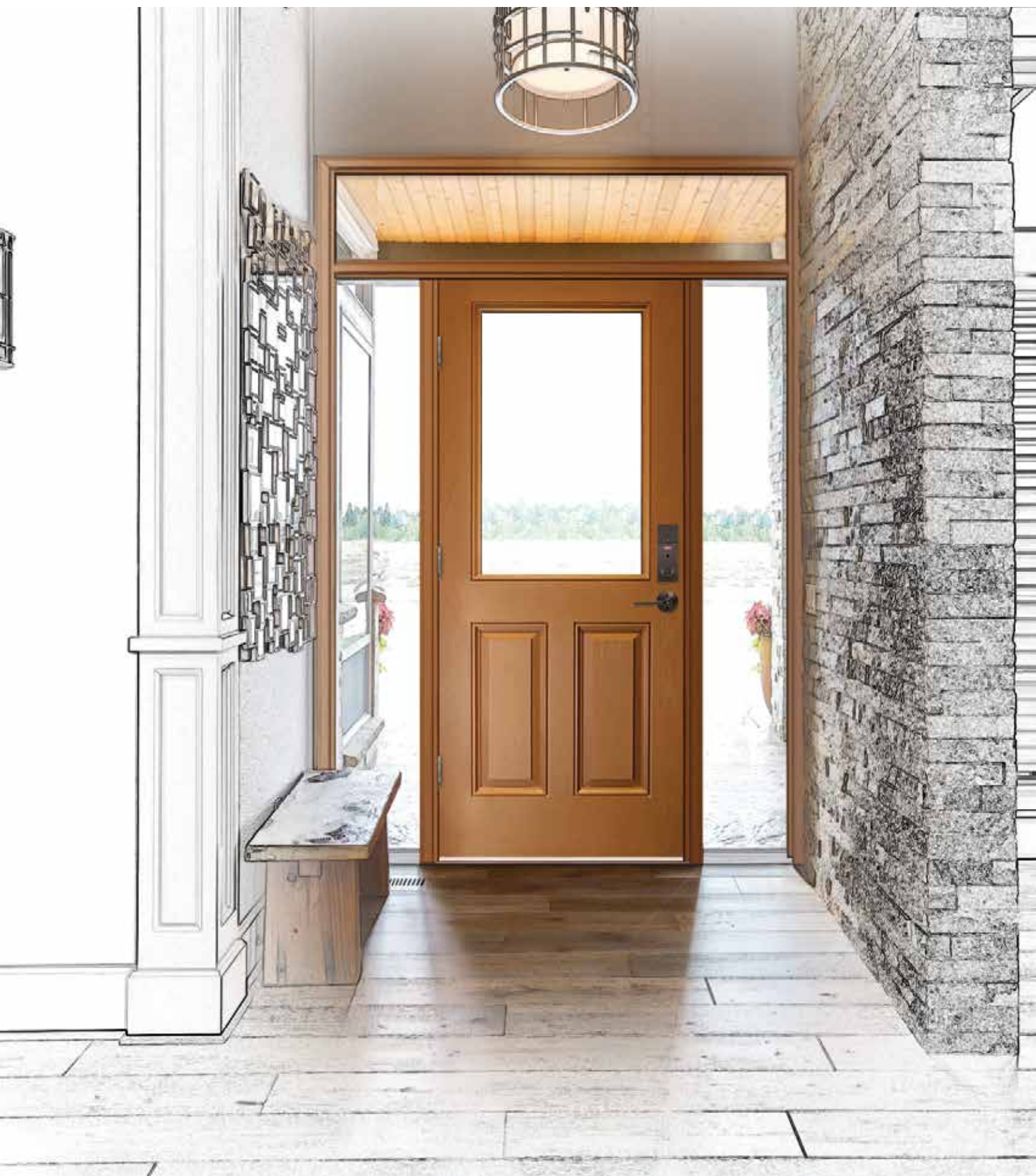
Nan Ya's premium composite frames – an innovative alternative to traditional wood frame construction.

- Textured woodgrain or pre-pigmented smooth white frame components are a blend of PVC and wood fiber composite substrate.
- Solid composite provides twice the holding power of wood.
- Will not discolour, absorb moisture, splinter, or rot.
- Textured woodgrain composite components have a realistic rich appearance requiring paint or stain.
- Jamb can be painted or stained to your requirements.



STRENGTH
DURABILITY
SAFETY
COMPATIBILITY





FIBERGLASS

DOOR SLABS

Specifically designed to withstand the harsh Canadian climate.



Exceptional Security

Our full length steel reinforced wood lock block offers exceptional security while allowing a range of hardware mounting options.

Energy Efficiency

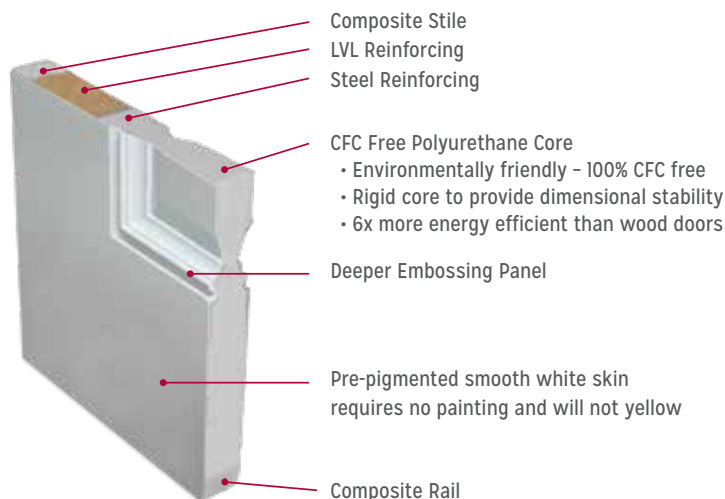
Filled with an insulating core of 100% CFC-free polyurethane foam, providing an excellent R rating, while bonding the two door skins together.

Performance

Rigid structure prevents bowing and warping in extreme temperatures. The fiberglass skins are resistant to dents, dings, splintering, and corrosion.

Completely Waterproof

Our full length composite stiles and rails provide complete waterproofing for the door's insulation. These stiles will not splinter like wood or delaminate like steel.



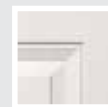
25 Limited
YEAR Manufacturer's
Warranty



Smooth white pre-pigmented fiberglass doors have a warm white finish to match the composite frame and require no painting. The doors will accept an array of paint colours to match the decor of your home.

Woodgrain textured fiberglass doors have a realistic rich appearance requiring paint or stain.

Smooth White Options:

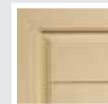


Smooth Skin



White Oak

Textured Woodgrain Options:



Rustic Mahogany



Teak



Oak

STANDARD PANEL DESIGNS



Traditional Profile Detail



Traditional Profile Insert

A fiberglass slab is cut out in manufacturing to accept a traditional screw in glass insert.

OPEN & BEADED DESIGNS



Standard View



Flush Glazed Detail



Full View

Flush Glazed Designs

1/2, 3/4, Narrow & Full Lite

Open and beaded fiberglass doors are designed to incorporate glass directly into the slab providing sleek lines to give the perception of a more enhanced viewing area. The pre-pigmented smooth white or oak woodgrain slab is consistent from door edge to glass. The slab is manufactured as a one piece open and beaded mould with glass installed during the assembly process.

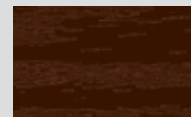
Full View

In addition to the features of the Standard Full Lite View, this option provides an additional 1 1/4" in width and 3" in height – an increase of 20% to your viewing area.

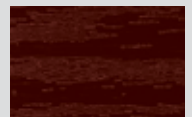
stainkit

Old Masters® Stain Kit is perfectly suited to give your fiberglass door a beautiful finish.

Stain comes in six colour options, and can be used on frames and sidelites as well as your door for a professional finish. Comes complete with detailed instructions and clean-up materials.



Special Walnut



Vintage Burgundy



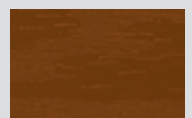
Dark Walnut



Red Mahogany














Provincial




Early American





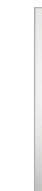

Smooth White Slabs






	Flush SG00	4 Panel Flush Top SG46	6 Panel SG68	4 Panel 3/4 Lite SG49	2 Panel 3/4 Lite SG25	6 Panel 1/4 Lite SG66	3 Panel Curve Top SG3B	2 Panel 1/2 Lite SG20	New England SG48	Parliament SG81	3/4 Oval SG34
											
41 3/4" x 79"	•	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
35 3/4" x 79"	•	•	•	•	•	•	•	•	•	•	•
33 3/4" x 79"	•	•	•	•	•	•	•	•	•	N/A	•
31 3/4" x 79"	•	•	•	•	•	N/A	•	•	•	N/A	•
29 3/4" x 79"	•	N/A	•	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Textured Oak Woodgrain Slabs

	Flush WG00	4 Panel Flush Top WG46	6 Panel WG68	3/4 Oval WG34	4 Panel 3/4 Lite WG49	2 Panel 3/4 Lite WG25	6 Panel 1/4 Lite WG66	9 Panel WG91	3 Panel Curve Top WG3B	New England WG48	Full Planks WGFO	Parliament WG81
												
41 3/4" x 79"	•	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	•	N/A
35 3/4" x 79"	•	•	•	•	•	•	•	•	•	•	•	•
33 3/4" x 79"	•	•	•	•	•	•	•	•	•	•	•	•
31 3/4" x 79"	•	•	•	•	•	•	N/A	•	•	•	•	N/A
29 3/4" x 79"	•	N/A	•	N/A	N/A	N/A	N/A	N/A	N/A	N/A	•	N/A

Sidelites (Matching slabs are listed)

	Flush SS00	4 Panel 6 Panel SS46	3/4 Lite SS49	Parliament SS81
				
Smooth White				
13 3/4" x 79"	•	•	•	•
11 3/4" x 79"	•	•	•	N/A
18" x 79"	•	•	N/A	N/A
16" x 79"	•	•	N/A	N/A

	Flush WS00	4 Panel 6 Panel WS46	3/4 Oval WS34	3/4 Lite WS49	Parliament WS81
					
Textured Woodgrain					
13 3/4" x 79"	•	•	•	•	•
11 3/4" x 79"	•	•	•	•	N/A
18" x 79"	•	N/A	N/A	N/A	N/A
16" x 79"	•	N/A	N/A	N/A	N/A

Designer Smooth White - Also available in Oak Texture

	One Lite SG12	3/4 Lite SG27	1/2 Lite SG23	4 Lite SG4L	3 Lite SG3L	Narrow Lite SGNL	Neulite SG10	Brushed BW10	1/2 Lite 2 Panel SG2FN
41 3/4" x 79"	•	N/A	N/A	N/A	N/A	•	•	N/A	N/A
35 3/4" x 79"	•	•	•	•	•	•	•	•	•
33 3/4" x 79"	•	•	•	•	•	•	•	•	•
31 3/4" x 79"	•	•	•	•	•	•	•	•	•
29 3/4" x 79"	•	N/A	N/A	N/A	N/A	•	•	•	N/A
41 3/4" x 95"	•	N/A	N/A	N/A	N/A	•	•	N/A	N/A
35 3/4" x 95"	•	N/A	N/A	N/A	N/A	•	•	•	N/A
33 3/4" x 95"	•	N/A	N/A	N/A	N/A	•	•	•	N/A
31 3/4" x 95"	•	N/A	N/A	N/A	N/A	•	•	•	N/A
29 3/4" x 95"	•	N/A	N/A	N/A	N/A	•	•	•	N/A

Full Lite Smooth White & Oak Textured



Door size	3/0 (35 3/4" x 79")	2/10 (33 3/4" x 79")	2/8 (31 3/4" x 79")	2/6 (29 3/4" x 79")
Large spec (SG14)	27 5/16" x 67"	25 5/16" x 67"	23 5/16" x 67"	21 5/16" x 67"
Standard spec (SG12)	22" x 64"	22" x 64"	22" x 64"	20" x 64"
Neulite (SG10)	26" x 64"	22" x 64"	22" x 64"	20" x 64"

4 Lite & 3 Lite Smooth White only



Door size	All size SG4L	All size SG3L
Standard spec	22.95" x 4.8"	20" x 16"

3/4 Lite Smooth White & Oak Textured



Door size	3/0 (35 3/4" x 79") SG27P36	2/10 (33 3/4" x 79") SG27P34	2/8 (31 3/4" x 79") SG27P32
Standard spec	22" x 48"	22" x 48"	22" x 48"

Narrow Lite Smooth White & Oak Textured



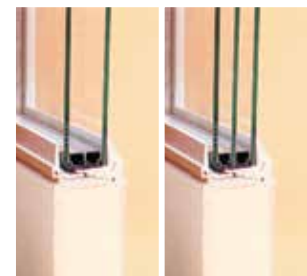
Door size	3/0 (35 3/4" x 79") SGNLP36, WGNLP36	2/10 (33 3/4" x 79") SGNLP34, WGNLP34	2/8 (31 3/4" x 79") SGNLP32, WGNLP32
Standard spec	8" x 64"	8" x 64"	8" x 64"

Half Lite Smooth White & Oak Textured



Door size	3/0 (35 3/4" x 79") SG23P36, WG23P36	2/10 (33 3/4" x 79") SG23P34, WG23P34	2/8 (31 3/4" x 79") SG23P32, WG23P32
Standard spec	22" x 36"	22" x 36"	22" x 36"

INSULATED GLASS



Dual Insulated Glass Tripane Insulated Glass

Sidelites (Matching slabs are listed)

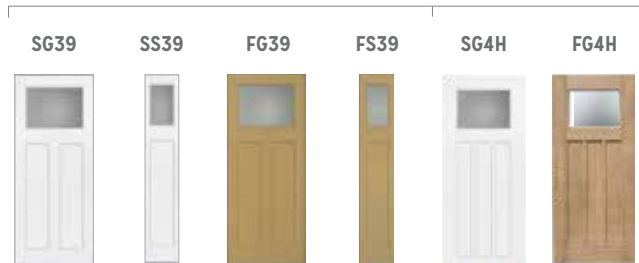
	Large Glass SSI4	Standard Glass SSI2	1/2 Lite SS23	3/4 Lite SS27	Large Glass WSI4	Standard Glass WSI2	1/2 Lite WS23	3/4 Lite WS27
18" x 79"	•	•	N/A	N/A	•	•	N/A	N/A
13 3/4" x 79"	•	•	•	•	•	•	•	•
12" x 79"	•	•	•	•	•	•	•	•

CRAFTSMAN COLLECTION

Craftsman
COLLECTION

With Factory Installed Glass

Snap-In Doorlite Frame



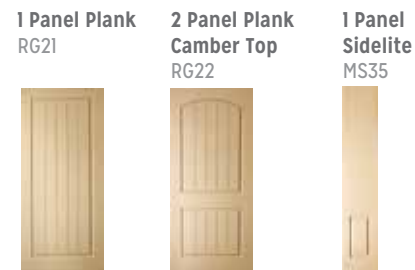
	SG39	SS39	FG39	FS39	SG4H	FG4H
35 3/4" x 79"	•	N/A	•	N/A	•	•
33 3/4" x 79"	N/A	N/A	N/A	N/A	•	•
31 3/4" x 79"	N/A	N/A	N/A	N/A	•	•
13 3/4" x 79"	N/A	•	N/A	•	N/A	N/A

MODERN TEAK



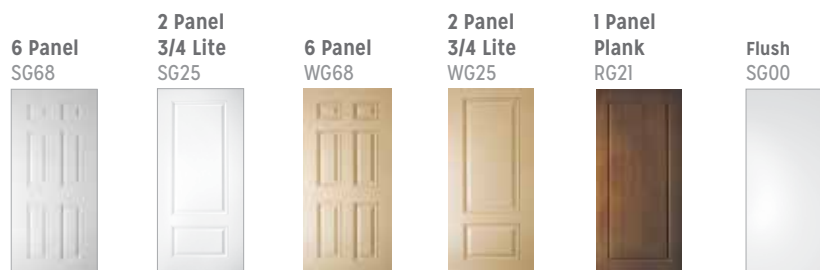
	TG71	TS71
41 3/4" x 84"	•	N/A
35 3/4" x 84"	•	N/A
33 3/4" x 84"	•	N/A
31 3/4" x 84"	•	N/A
41 3/4" x 79"	•	N/A
35 3/4" x 79"	•	N/A
33 3/4" x 79"	•	N/A
31 3/4" x 79"	•	N/A
13 3/4" x 79"	N/A	•

RUSTIC MAHOGANY



	1 Panel Plank RG21	2 Panel Plank Camber Top RG22	1 Panel Sidelite MS35
35 3/4" x 79"	•	•	N/A
33 3/4" x 79"	•	•	N/A
13 3/4" x 79"	N/A	N/A	•
12" x 79"	N/A	N/A	•





20 MINUTE FIRE RATED



	6 Panel SG68	2 Panel 3/4 Lite SG25	6 Panel WG68	2 Panel 3/4 Lite WG25	1 Panel Plank RG21	Flush SG00
35 3/4" x 79"	•	•	•	•	•	•
33 3/4" x 79"	•	•	•	•	•	•
31 3/4" x 79"	•	•	•	•	N/A	•













* Sizes mentioned are part of our stocking program. Other sizing & SKU's are available through special order.

BRUSH STROKE COLLECTION

	8ft 2 Panel BW28	8ft Neulite Brush BW11	6/8 Neulite Brush BW10	8ft Sidelite BS28
				
35 3/4" x 95"	•	•	N/A	N/A
33 3/4" x 95"	•	•	N/A	N/A
31 3/4" x 95"	•	•	N/A	N/A
13 3/4" x 95"	N/A	N/A	N/A	•
35 3/4" x 79"	N/A	N/A	•	N/A
33 3/4" x 79"	N/A	N/A	•	N/A
31 3/4" x 79"	N/A	N/A	•	N/A

8' FIBERGLASS

Smooth White Slabs

	Flush SG01	Narrow Lite SGNL	One Lite SG18	3 Panel SG37	Parliament SG82	Neulite SG11	Brushed BW11	Neulite SS11	Flush SS01	Standard Glass SS18	SG3A	SS3A
												
41 3/4" x 95"	•	•	•	N/A	N/A	•	N/A	N/A	N/A	N/A	N/A	N/A
35 3/4" x 95"	•	•	•	•	•	•	•	N/A	N/A	N/A	•	N/A
33 3/4" x 95"	•	•	•	•	N/A	•	•	N/A	N/A	N/A	N/A	N/A
31 3/4" x 95"	•	•	•	•	N/A	•	•	N/A	N/A	N/A	N/A	N/A
29 3/4" x 95"	•	•	•	N/A	N/A	•	•	N/A	N/A	N/A	N/A	N/A
13 3/4" x 95"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	•	•	•	N/A	•
12" x 95"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	•	•	•	N/A	N/A

Textured Woodgrain Slabs

	Flush WG01	Narrow Lite WGNL	One Lite WG18	3 Panel WG37	Parliament WG82	Flush WS01	Standard Glass WS18	Craftsman FG3A	Craftsman FS3A	2 Panel Plank Camber Top RG26
										
41 3/4" x 95"	•	•	N/A	•	•	N/A	N/A	N/A	N/A	N/A
35 3/4" x 95"	•	•	•	•	•	N/A	N/A	•	N/A	•
33 3/4" x 95"	•	•	•	•	N/A	N/A	N/A	N/A	N/A	N/A
31 3/4" x 95"	•	•	•	•	N/A	N/A	N/A	N/A	N/A	N/A
29 3/4" x 95"	•	•	•	N/A	N/A	N/A	N/A	N/A	N/A	N/A
13 3/4" x 95"	N/A	N/A	N/A	N/A	N/A	•	•	N/A	•	N/A
12" x 95"	N/A	N/A	N/A	N/A	N/A	•	•	N/A	N/A	N/A

* Sizes mentioned are part of our stocking program. Other sizing & SKU's are available through special order.







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